# STEP Benefit Corporation

We are an Innovation
Hub specialized in
researching and
selecting top green
technologies to develop
high innovative
decarbonization
projects for industries.



### Our mission



We want to reduce 5 million tons of CO2 emissions through innovation



### WATER PRICE IN EUROPE

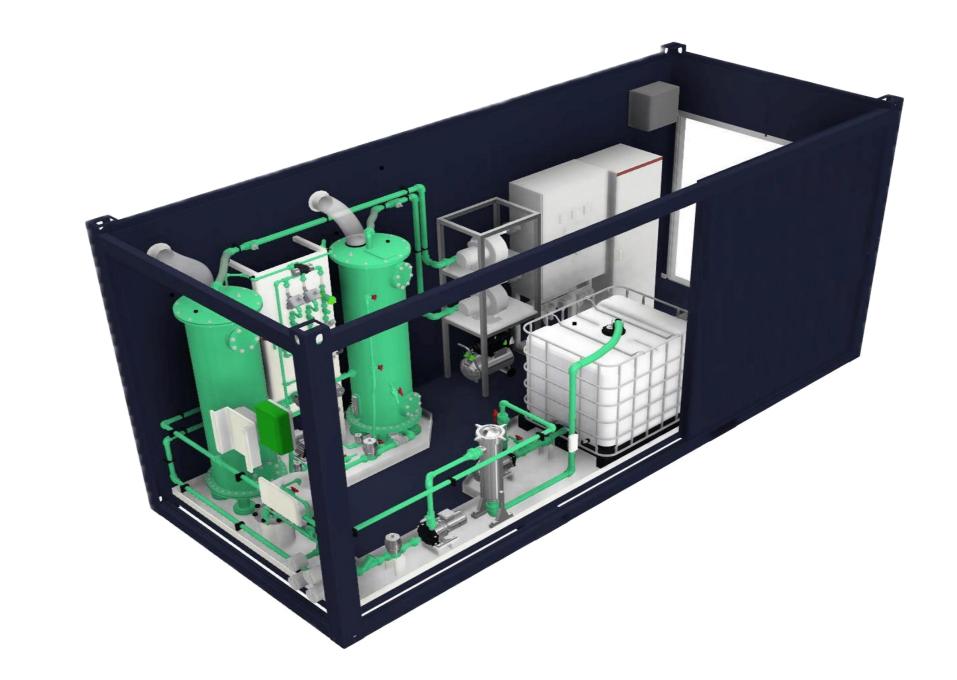
The price of drinking water for the industry in Italy is over 10 times lower than in the EU

Member State	City	PriCE (€/m3)
Norway	Oslo	5,51
Germany	Stuttgart	4,67
France	Lyon	3,57
ITALY	MILAN	0,40

FONT: The Intrnational Benchmarking Netwokr for Water and Sanitation Utilities (IBNET)



# CATALYST TECHNOLOGY TO ELIMINATE > 99% PFAS



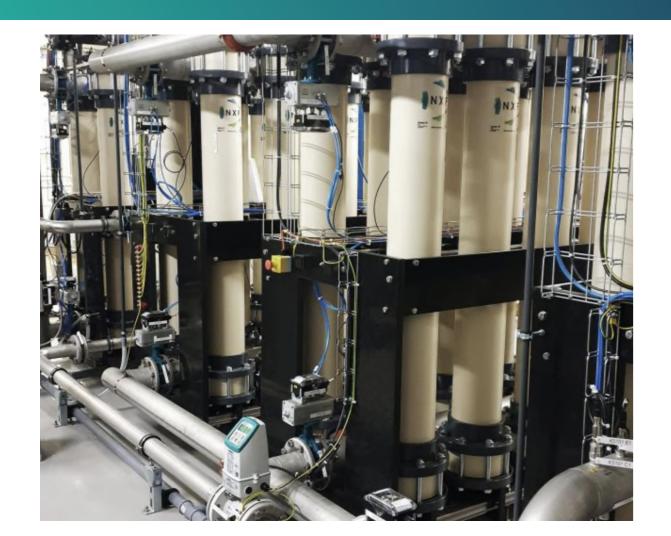
Using a process that combines **catalysts** and **electrochemical oxidation**, this solution completely destroys persistent pollutants, including (**PFAS**).

> 99% PFAS destruction
 Zero toxic secondary waste
 Cost-effective energy sources
 Real-time monitoring and optimization

PFAS Compound	Chain	Elimination RATE(%)
PFPeA	Short Chain	>99
PFBS	Short Chain	>99
PFHxA	Medium Chain	>99
PFHpA	Medium Chain	>99
PFHxS	Medium Chain	>99
PFOA	Long Chain	>99
PFOA	Long Chain	>99

# NanofiltraTION MEMBRANES

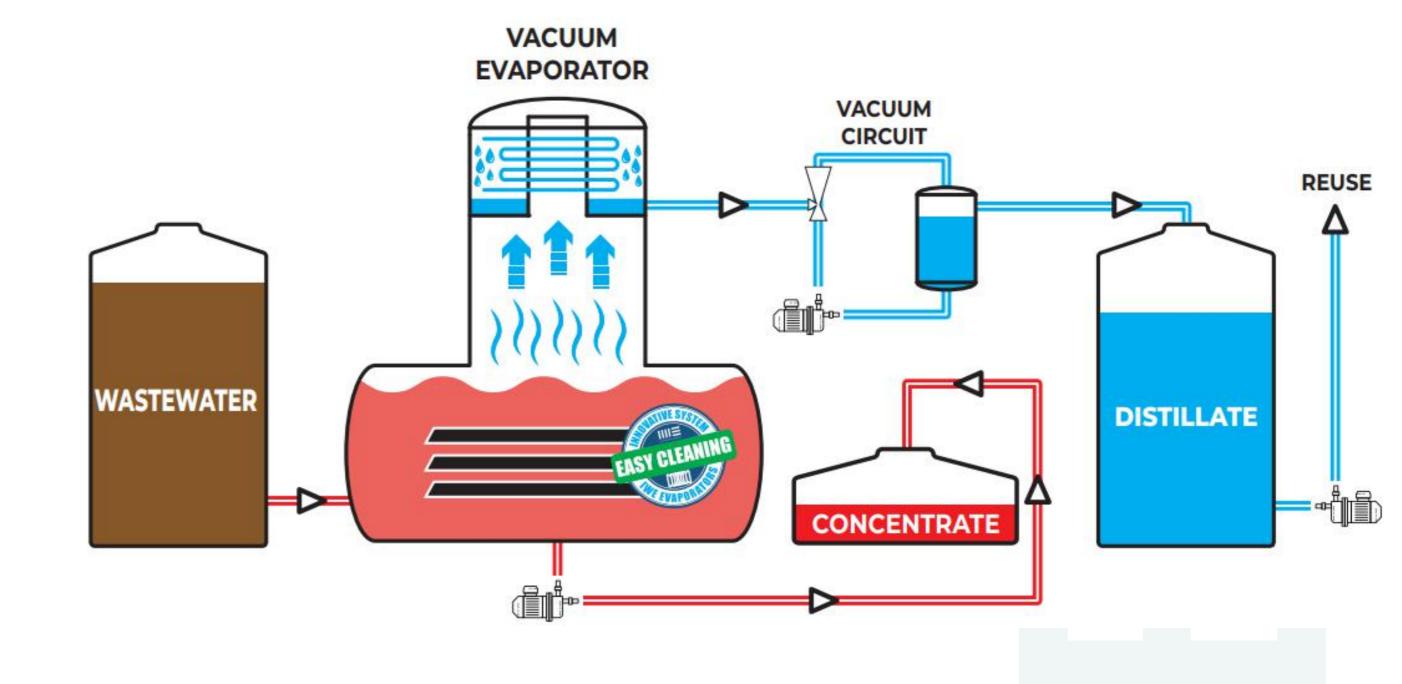
- -70% energy consumption (Low Pressure)
- Elimination +90% of micropollutants, bacteria and viruses
- No pre-treatment
- High levels of chlorine (dechlorination not necessary)
- High COD

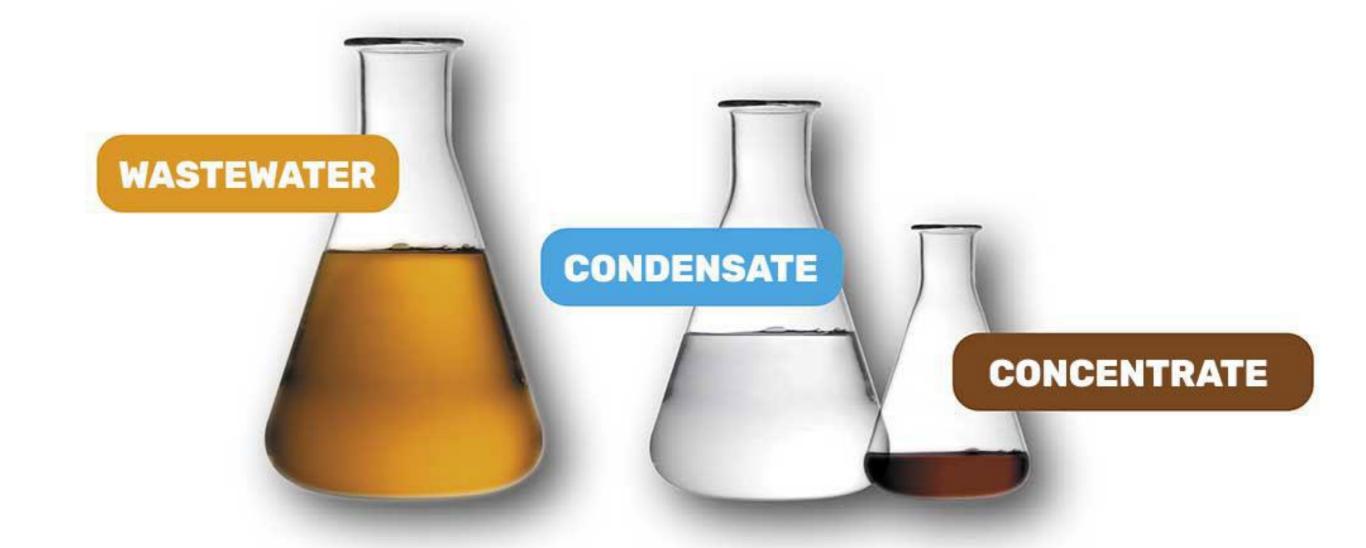


MATERIAL	TRADITIONAL FILTER Polyamides	NANO FILTER
MODULE GEOMETRY	PERMEATE OUT  CONCENTRATE FLOW  PERMEATE COLLECTION TUBE  PERMEATE FLOW  FEED FLOW  MEMBRANE  PERMEATE CARRIER  MEMBRANE  FEED FLOW	Permeate outlet  Eight bundles of fibres  Potting resin  Central permeate collector  Treated water
Turbidity	< 0,5 NTU (1-2 ppm MES)	< 150 NTU (300 ppm MES)
Al, Fe, Mn	<0,05 ppm	Chemically stable
Chemical Ossigen Demand	<10 ppm	< 100 – 1000 ppm
Chlorine	< 0.1 ppm	< 500 ppm < 250.000 ppm
Operating Pressure	7-14 bar (NF) 10-20 bar (LPRO)	4-6 bar
% retention of dissolved salts	High	Low

## VACUUM EVAPORATION

Through Vacuum Evaporation, it is possible to separate a non-volatile compound dissolved in a solution into demineralized water and a concentrated product with low operating costs







## VACUUM EVAPORATION: PHARMA INDUSTRY CASE

CAPEX: 160.000€

2.700 €/y OPEX:

6 mesi











Resource recovery and reuse of distilled water



-99% wastewater to be disposed



Energy optimization: reuse of energy for other processes



Low opex

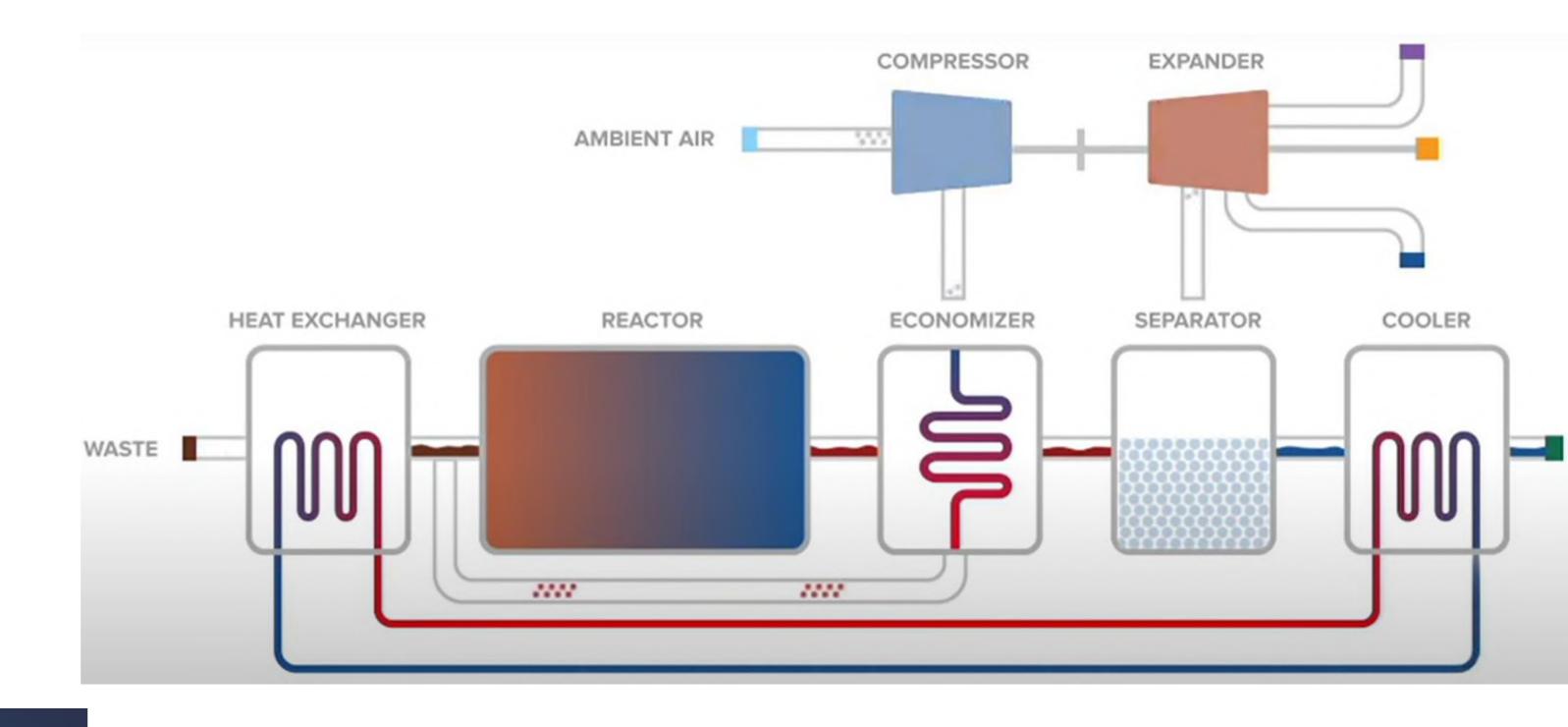


-90% costs of disposal, estimated in 300€/mq



**Heat recovery** 

# SUPERCRITICAL WATER: CHEMICAL CASE



Converting large volumes of organic waste from chemical industry into clear water, heat and electricity

Physical-thermal process that, using water and air, generates an oxidation reaction capable of completely eliminating organic compounds





#### SUPERCRITICAL WATER:

#### Chemical INDUSTRY CASE

**CAPEX:** 3.000.000 €

OPEX: 0 €/y

PBT: 5 years













## By 2050:

30% of the water consumed today will be

a cost of **40 billion euros** per year due to the lack of adequate responses



### ECOMONDO 6/11/2024

STEP green-tech, naturally

Loredana, Reniero – Business Developer





Sito: steptechpark.com

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# CATALYST TECHNOLOGY: FOAM FRACTIONATION

Foam fractionation leverages the unique properties of PFAS to accumulate at the air-water interface of air bubbles. The bubbles rise forming a froth layer, enabling the removal of PFAS as a highly concentrated stream.

